



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4646-1

Job Sheet 185066



Part No: D4646-1

Job Qty: 12 ea

Part Name: Plenum Cap Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A lpp RevA 12.05.31 new issue EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		11/16/18	0.00	0.00	Purchasing		NOV 13 2018
110	Packaging	12 pcs		11/16/18	0.00	0.00	Packaging2		NOV 13 2018
120	QC	12 pcs		11/16/18	0.00	0.00	QC6		38
130	Packaging	12 pcs		11/16/18	0.00	0.00	Packaging3		9-00
140	QC21-SA	12 Ea		11/16/18	0.00	0.00	QC21		NOV 15 2018

Part Op 100 - Issue P/O: 41443 Purchase Part Number: PC7041-1

PO Details

Birk Aerosystems Corporation (bir001-vu)



PO No: PO041443
Line No: 2

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PC7041-1	Plenum Cap Assembly D4646-1	12 pcs (1 ea)	100-Purchasing	5127520

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	PC7041-1	12	0	0

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Specifications

could not be found.

Plex 11/13/18 1:03 PM dart.lavoie.chantal



Container No: S127524



Part: D4646-1

Job No: 185066

Serial No/Batch: S127524

Revision:

Inspector:

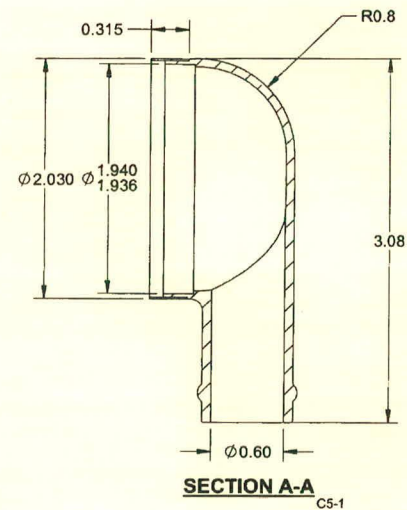
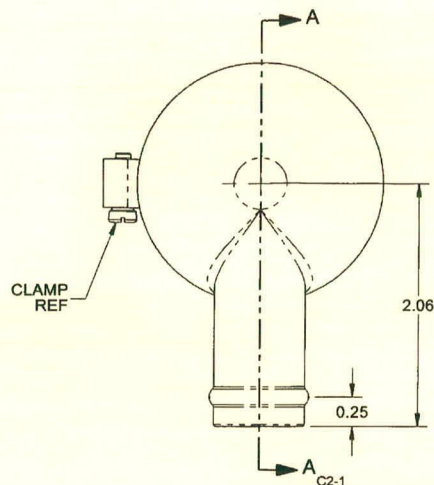
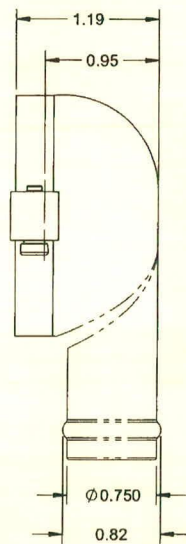
Exp Date:

Instructions: Various STC's

Date: 11/13/18

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SPECIFICATION CONTROL DRAWING



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RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 185066 ML5
181022

DART PART NUMBER	DESCRIPTION	VENDOR	VENDOR PART NUMBER	WEIGHT (lbs)
D4646-1	PLENUM CAP WITH GEAR CLAMP	BIRK AEROSPACE CORPORATION	PC7041-1	0.05

D4646-X PLENUM CAP ASSEMBLY

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: PER TABLE

A	NEW ISSUE	RF	12.07.25
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED	<i>[Signature]</i>		
MFG. APPR.	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		
DE APPR.	<i>[Signature]</i>		
DATE	12.07.25		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO. **D4646** REV. A
SHEET 1 OF 1
TITLE **PLENUM CAP** SCALE NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041443**

Supplier: BIR001-VU
Birk Aerosystems Corporation
14321 Commercial Drive
Garden Grove, CA 92843 USA
Phone: 714-554-9782
Fax: 714-554-3659

PO No: PO041443
PO Date: 10/24/18
Due Date: 12/7/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

REVISED

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	185067	AV357304-2			Air Valve (Black Anodize)	Firmed	-	12/7/18	12 pcs	0 pcs	12 pcs	\$137.85/pcs	\$1,654.20
2	185066	PC7041-1			Plenum Cap Assembly	Firmed	-	11/13/18 12 x NOV 13 2018	12 pcs	0 pcs	12 pcs	\$11.42/pcs	\$137.04
3	185363	AV357304-2			Air Valve (Black Anodize)	Firmed	-	12/7/18	12 pcs	0 pcs	12 pcs	\$137.85/pcs	\$1,654.20
4	185362	PC7041-1			Plenum Cap Assembly	Firmed	-	11/13/18 12 x NOV 13 2018	12 pcs	0 pcs	12 pcs	\$11.42/pcs	\$137.04
					w/o 186267	Firmed	-	12/11/18	8 pcs	0 pcs	8 pcs	\$11.42/pcs	\$91.36
Sub Total:									20	0	20		\$228.40

Grand Total: \$3,673.84

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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BAC**BIRK AEROSYSTEMS CORPORATION**

14321 Commerce Drive

Garden Grove, California 92843

Telephone: (714) 554-9782 Telefax: (714) 554-3659

DATE: 11/08/18

CUSTOMER PO: PO041443 ✓

SHIPPER NO.: DAR181108 ✓

CERTIFICATE OF CONFORMITY / PACKING LIST

SHIP TO: **DART AEROSPACE LTD**
1270 ABERDEEN
HAWKESBURY ON K6A 1K7
Canada

PO ITEM	PRODUCT NO.	DESCRIPTION	QUANTITY		LOT CODE	LOT QTY	SERIAL NO.
			ORDERED	SHIPPED			
2	PC7041-1 ✓	PLENUM CAP ASSEMBLY (REV. -)	12	12 ✓	1709069 MFG: 1736	12	-
4	PC7041-1 ✓	PLENUM CAP ASSEMBLY (REV. -)	12	12 ✓	1709069 MFG: 1736	12	-
		VALUE FOR CUSTOMS: \$342.60 USD Country of Manufacture: United States					

CLAIMS FOR SHORTAGES OR MATERIAL DISCREPANCY MUST BE MADE WITHIN 15 DAYS AFTER DATE SHIPPED.

CERTIFICATE OF CONFORMANCE: THIS IS TO CERTIFY THAT THE PARTS FURNISHED ON THIS ORDER HAVE BEEN FUNCTIONALLY TESTED IN ACCORDANCE WITH STANDARD PROCEDURES DEFINED BY BAC. MATERIAL AND/OR PARTS FURNISHED IN THIS ORDER HAVE BEEN MANUFACTURED IN ACCORDANCE WITH ALL APPLICABLE INSTRUCTIONS AND SPECIFICATIONS. PHYSICAL AND CHEMICAL DATA WHICH PERTAINS TO THIS ORDER ARE AVAILABLE FOR INSPECTION.

QTY VERF **FEDEX GRND COLLECT**

#2

DAS
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9-88
QUALITY CONTROL INSPECTOR

